



IIL HOT DIPPED GALVANIZED PIPE & IIL BLACK PIPE

(ASTM A53 Sch 40 & Sch 10)

Available in Grade A and Grade B

IIL Hot Dipped Galvanized Iron (GI) Pipe and IIL Black Pipe are made from prime quality steel coil and are manufactured to American Standard (ASTM A53).

These pipes are available in nominal diameters ranging from 15mm (½") to 150mm (6").

Product Suitability:

- Ideal for fluid transmission and fencing purposes.

Applications:

- Water Transmission
- Fluid Transmission
- Fencing
- Mechanical/General Fabrication
- Scaffolding

Guaranteed Compliance to ASTM A53 Sch 40 & Sch 10:

- Straightness
- Thickness/Weight/Length
- Corrosion Resistance (Hot Dipped Galvanized Pipe)
- Mass of zinc coating (Hot dipped Galvanized Pipe)
- Threads as per ASTM A53 Sch 40 & Sch 10

Product Testing Features:

- Leak free (NDT Tested)
- Thoroughly tested weld (Bending, Flattening & Drift Expansion)

Salient Features:

- standard selling price all over Pakistan
- Environmentally friendly
- Guaranteed tube count per bundle
- IIL has over 50 years of manufacturing experience and exports to 47 different countries
- State-of-the-art manufacturing facility
- Certification: ISO Standards 9001, 14001, OHSAS 18001 and CE



Promising Reliability, for Now and Tomorrow

Product Range As per ASTM A53 Sch 40

Nominal Dia		Outer Dia				Wall Thickness		Standard Black Pipe Weight			Pipes per Bundle
		Max		Min				lb/ft	Kg/Mtr	Mtr/Ton	Number
mm	Inches	mm	Inches	mm	Inches	mm	Inches	lb/ft	Kg/Mtr	Mtr/Ton	Number
15	1/2"	21.7	0.854	20.9	0.823	2.77	0.109	0.85	1.27	790	120
20	3/4"	27.1	1.067	26.3	1.035	2.87	0.113	1.13	1.69	593	84
25	1"	33.8	1.331	33	1.299	3.38	0.133	1.68	2.50	400	60
32	1 1/4"	42.6	1.677	41.8	1.646	3.56	0.140	2.27	3.39	295	42
40	1 1/2"	48.7	1.917	47.9	1.886	3.68	0.145	2.72	4.05	247	36
50	2"	60.9	2.398	59.7	2.350	3.91	0.154	3.66	5.44	184	26
65	2 1/2"	73.7	2.902	72.3	2.846	5.16	0.203	5.80	8.63	116	18
80	3"	89.8	3.535	88	3.465	5.49	0.216	7.58	11.29	89	14
90	3 1/2"	102.6	4.039	100.6	3.961	5.74	0.226	9.12	13.57	74	12
100	4"	115.4	4.543	113.2	4.457	6.02	0.237	10.80	16.07	62	10
125	5"	142.7	5.618	139.9	5.508	6.55	0.258	14.63	21.77	46	7
150	6"	170	6.693	166.6	6.559	7.11	0.280	18.99	28.26	35	7

Product Range - As per ASTM A53 Sch 10

Nominal Dia		Outer Dia				Wall Thickness		Standard Black Pipe Weight			Pipes per Bundle
		Max		Min				lb/ft	Kg/Mtr	Mtr/Ton	Number
mm	Inches	mm	Inches	mm	Inches	mm	Inches	lb/ft	Kg/Mtr	Mtr/Ton	Number
50	2"	60.9	2.398	59.7	2.350	2.77	0.109	2.630	3.93	254	26
65	2 1/2"	73.7	2.902	72.3	2.846	3.05	0.120	3.521	5.26	190	18
80	3"	89.8	3.535	88	3.465	3.05	0.120	4.322	6.46	155	14
100	4"	115.4	4.543	113.2	4.457	3.05	0.120	5.601	8.37	120	10
150	6"	170	6.693	166.6	6.559	3.4	0.134	9.254	13.83	72	7



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ISO 9001, ISO 14001 & OHSAS 18001
Certified Company

